# -60-06

State of Illinois

Department of Transportation

Bureau of Business Services

**Specifications and Questionnaire for a Tilt–Deck, Tandem axle, Tag Trailer with Air Brakes**

Load capacity of 40,000 Lbs.

July 2019

This specification is designed to aid the Department of Transportation in the purchase of an efficient and dependable 40,000 lbs. capacity, tilt-deck, tandem axle, tag trailer for maintenance operations.

All bidders are expected to quote upon a manufacturer's latest standard conventional model complete with all standard equipment plus any optional or special equipment required meeting the following specifications. Deviations from these requirements in efforts to obtain extremely low prices will not be acceptable.

Each bidder shall submit with his bid **two sets** of descriptive literature and specifications describing **all** the equipment and options proposed. This information shall be clearly marked to indicate the make, model, and accessories proposed to be furnished.

Bidders quoting on equipment must submit with their bid written proof of the following:

1. The manufacturer of the equipment proposed has been actively involved in the manufacture of the equipment called for in the Bid for a period of not less than 5 years.
2. Parts and service for the equipment proposed are readily available within the State of Illinois.

It is the responsibility of each bidder to complete and return this questionnaire with the bid.

**Unless otherwise specified, the proposed equipment shall be complete in all parts and ready for immediate use upon delivery.**

**Bidders are advised to carefully read these specifications as changes have been made since the last solicitation issue.**

**Proposed With This Bid:**

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
| Make: |  | | | | | |
| Model: | |  | | | | |
| Manufactured by: | | | | | |  |
| Bidder: | | |  | | | |
|  | | | |
| Contact name: | | | | |  | |
| Telephone: | | | |  | | |
| Email: |  | | | | | |

The Illinois Department of Transportation reserves the right to waive minor informalities, deficiencies or technical variances which by their nature are restrictive to a given manufacturer, if in its’ judgement, it would be in the best interest of the State to do so and it would not prejudice the rights of other bidders.

Serviceability will be a factor in award. Successful bidder shall either be able to provide service after purchase or shall indicate other qualified service facilities able to service equipment, within a reasonable period of time at agency locations. Bidder shall provide documentation and enumerating service locations. A Review of the bidder's ability to provide prompt parts and service to the State of Illinois and in particular to the delivery location, will be considered in determining award.

Bids will only be accepted from established manufacturers or their authorized dealers. Any dealer submitting a bid hereby guarantees that it is an authorized dealer of the manufacturer and that the manufacturer has agreed to supply the dealer with all quantities of products required by the dealer in fulfillment of its obligations under any resultant contract with the State. Bidder must submit authorized dealer letter upon request.

**Warranty:**

Manufacturers’ standard warranty shall be provided. **Bidder shall attach copies of warranty with bid****. Warranty shall commence at the Illinois Department of Transportation in-service date.** If any equipment fails to conform to the warranties during the applicable warranty period, the Vendor or Manufacturer will adjust, repair or replace the equipment at no charge to the Department as soon as possible upon notice from the Department. Equipment shall be repaired on-site and will be performed at no additional cost to the Department.

The Vendor may provide or perform warranty service at a dealer location within the Districts geographic region if on-site repair is not possible. Vendor shall facilitate pickup and delivery of equipment at Vendor's cost if warranty repair(s) are made off-site during the warranty period. The contract Vendor is responsible for any failure of their allied or subcontractors’ fulfillment of said warranties. Failure to provide this service shall result in a “Complaint to Vendor” that could affect future bid awards.

**Delivery:**

It will be the responsibility of the successful vendor to guarantee delivery within the quoted time and to require allied manufacturers or suppliers to complete the installation of auxiliary equipment in accordance with the quoted delivery time.

Failure to comply with the quoted delivery time because of delays resulting from the inability of suppliers of allied equipment such as bodies, snowplows, spreaders, etc., may be reason to refuse to consider similar items from those suppliers on future bids.

All equipment provided by the Vendor and the sub-contractor(s) shall be fully operational when delivery is made. Any noted defects at the time of delivery shall be addressed by Vendor in the first 30 days of in-service.

Bidder/Vendor acknowledges the requirements above. Yes  No

|  |  |  |  |
| --- | --- | --- | --- |
| Bidder/Vendor Initials: |  | Date: |  |

**Note: If the equipment proposed exceeds the minimums called for in the specification please do not mark NO. Mark YES and explain with a short comment on how it exceeds.**

**Trailer Type:**

Tag style, Tandem axle, tandem wheel (8 wheels on the ground), tilt–bed trailer.

Complies: Yes  No

**Capacity:**

40,000 lbs. minimum payload capacity at a highway speed of 55 M.P.H.

Complies: Yes  No

|  |  |
| --- | --- |
| Capacity at 55 mph: |  |

**Frame:**

Main beams shall be wide flange beams pierced to allow full through crossmember installation or tubular steel stacked on top with gussets capable of supporting in excess of the rated trailer capacity.

Complies: Yes  No

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Main beam description: |  | | | |
| Main beam size on chassis: | |  | Lbs./ft. |

All frame members shall be 50,000 psi. minimum, steel main-rails from front to drawbar to rear of trailer.

|  |  |  |
| --- | --- | --- |
| Steel rating: |  | PSI |

Main beams on tilt platform shall be a wide flange beam, tubular steel or equivalent.

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Main beam size on tilt platform frame: |  | In. wide flange |  | Lbs./ft. |

Crossmembers shall be designed, sized and spaced to meet trailer GVW specifications. The manufacturer shall use the shaped member to meet or exceed the specified

|  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Crossmember size: | |  | | @ |  | | Lbs./ft. | |  | |
| Weight/length on |  | | Centers | | |  | |  | |  | | centers |

Side rails shall be approximately 7" structural channel, tubular, or beam.

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Channel/tube size: | |  | Inches | |
| Weight/length: |  | | | Inches | |

**Trailer Deck:**

Type – The overall deck length shall be approximately 28’. The trailer shall have a 48”-60” stationary deck with 24’-0” tilt portion equipped with a lock and release.

Complies: Yes  No

Maximum width - 102"

|  |  |
| --- | --- |
| Width: |  |

Length - 28' minimum.

|  |  |  |
| --- | --- | --- |
| Length: |  | |
| Stationary deck length/in.: | | | |  | |
| Tilt deck length/ft.: | |  | | |

Deck height dimension is critical. Trailers considered must have loaded deck height not exceeding 37”.

|  |  |
| --- | --- |
| Loaded height/in.: |  |

Complies: Yes  No

The deck shall be full 1-1/2" thick oil or sealed hardwood, must be Oak, Apitong, or equal over steel frame with recessed fasteners. The rear of the tilt deck shall have a tapered (Knife edge design) approach angle and grousers or angle cleats for traction. This approach plate shall also fold down and serve as an under-ride guard. Steel reinforced wheel covers.

Complies: Yes  No

|  |  |  |
| --- | --- | --- |
| Wood thickness: | |  |
| Type of wood: |  | |

The tilt deck portion of the trailer shall have single or dual cushioning cylinder(s) rated for maximum load capacity.

Complies: Yes  No

|  |  |
| --- | --- |
| Type and Capacity of cylinders: |  |

A single step shall be placed on each side of the trailer to allow easy access to the trailer deck.

Complies: Yes  No

**Tongue:**

Shall extend approximately 7’- 0" ahead of the deck. Length shall allow for swing clearance on IDOT dump trucks equipped with an under the tailgate salt spreader.

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| --- | --- |
| Tongue length: |  |

The tongue shall be an “A”-frame, designed with ample safety factor to withstand a minimum 20 percent of the rated gross vehicle weight of the trailer. The tongue shall be equipped with an expanded metal tray and lockable tool box lid for storage.

Complies: Yes  No

|  |  |
| --- | --- |
| Load rating: |  |

**Load Transfer:**

The trailer shall be capable of transferring a minimum of 15 percent and a maximum of 20 percent of its load to the towing vehicle.

Complies: Yes  No

|  |  |
| --- | --- |
| Weight transfer percentage with centered load: | % |

The trailer shall be clearly marked, visible on both sides, where 15 percent and 20 percent of the load transfer occurs.

Complies: Yes  No

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| --- | --- |
| Describe marking: |  |
|  | |

**Deck Accessories:**

Tie Down Eyes – Pre-bent “D”-rings or 360 degree swivel rings, minimum of five (5) equally spaced on each side of trailer.

Complies: Yes  No

The “D”-rings or 360 degree swivel rings shall have a rated capacity of 50,000 lbs.

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| --- | --- | --- |
| Rated capacity: |  | Lbs. |

Snatch Point - Heavy-duty eye located front center of deck with load capacity equal to trailer

Complies: Yes  No

|  |  |  |
| --- | --- | --- |
| Rated capacity: |  | Lbs. |

**Brakes:**

Type- All wheels, full air, anti-lock meeting Federal requirements 4S2M system.

Effective Lining Area - As required for 40,000 lbs. load capacity rating

Minimum of 1 axle shall have ABS brakes

Complies: Yes  No

|  |  |
| --- | --- |
| Describe brakes: |  |

**Brake Connections:**

One standard air brake connector kit shall be provided with each trailer. The glad hands shall be Meritor Wabco part number 952 201 018 0 filtered units or IDOT approved equal

Complies: Yes  No

The trailer shall be furnished with bright colored, coiled air lines at the "A" frame.

Complies: Yes  No

**Breakaway System:**

An emergency breakaway system with release shall be provided with each trailer.

Complies: Yes  No

**Axles:**

Type – Two each 22,500 lbs. axle capacity minimum with oil bath hubs. Capacity at Ground 40,000 lbs. minimum.

Complies: Yes  No

Component:

|  |  |  |
| --- | --- | --- |
| Make: |  | |
| Model: | |  |
| Capacity: | |  |

**Suspension:**

Type– Hutchens, Holland Duralite or equal adjustable suspension as required and recommended for tandem axle configuration.

Total Capacity at Ground - 40,000 lbs. minimum

|  |  |
| --- | --- |
| Suspension type: |  |

Component:

|  |  |  |
| --- | --- | --- |
| Make: |  | |
| Model: | |  |
| Capacity: | |  |

**Wheels:**

Type - Dual, cast spoke or steel disc

Rim Size - 17.5 X 6.75 HC minimum

Wheel Seals - Oil type

Complies: Yes  No

Component:

|  |  |  |
| --- | --- | --- |
| Make: |  | |
| Model: | |  |
| Type: | |  |
| Size: | |  |

One spare tire and wheel provided and mounted according to manufacturer’s standard.

Complies: Yes  No

One of the right wheels shall also be equipped with a hub-odometer, designed for the size of wheel and tire proposed to be furnished. The hub-odometer hub assembly shall also allow easy oil level checking.

Complies: Yes  No

Component:

|  |  |  |
| --- | --- | --- |
| Make: |  | |
| Model: | |  |

**Tires:**

Type- Tubeless, radial, trailer, designed primarily for on highway use.

Size - 215/75R X 17.5, Load Range H or as needed to meet GVWR

Component:

|  |  |  |
| --- | --- | --- |
| Make: |  | |
| Model: | |  |
| Load rating: | |  |
| Size: | |  |

**Mud flaps:**

Type – Anti sail with brackets mounted behind rear wheels. Black in color, no logo.

Complies: Yes  No

**Hitch:**

Type - Pintle eye for use with Premier Model 2200 latching hook.

Capacity – Minimum 60,000 lbs. Gross trailer weight. Minimum 15,000 lbs. Tongue weight, Inside diameter 3 in.

Height – The usual pintle hook height on IDOT dump trucks is approximately 25” from level ground. The hitch provided must include the ability to pull the trailer level. The hitch shall also provide the capability to position the eye in multiple mounting locations. The pintle mounting plate shall be approximately 19” high, with multiple mounting holes for the eye.

Complies: Yes  No

Component:

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| Make: |  | | | | |
| Model: |  | | | | |
| Adjustment height: | |  | to |  |

**Safety Chains:**

Type - 1/2" steel chain, Grade 70, with matching rated hooks

Location - Outside of hitch frame.

Complies: Yes  No

**Landing Stand/Parking Jack(s):**

Type - Center mount, screw adjustable, 20,000 lbs. static capacity minimum. The mounting location must be approximately 30” back of the pintle plate to clear tailgate spreader.

Complies: Yes  No

Component:

|  |  |  |
| --- | --- | --- |
| Make: | |  |
| Model: |  | |
| Capacity: |  | |

**Electrical System:**

Type - 12 volt

Complies: Yes  No

**Lights (LED):**

Combination Rear Tail, Turn and Stop Signal:

Type - Dual combination Class A, sealed, shock mounted, LED 4” minimum Truck Lite Super 44 or equal.

Location - Rear of trailer, recessed for protection

LensColor - Red

Complies: Yes  No

**License Plate Lamp:**

Type- Sealed LED Truck-Lite Model 15 series or equal.

LensColor - Clear

Complies: Yes  No

**Rear Identification Lights (3-Bar):**

Type-Shock mounted LED Model 15 or 35 Truck-Lite ID bar series or equal.

Location - Rear of trailer, recessed for protection

Lens Color - Red

Complies: Yes  No

**Clearance Lights:**

Type - LED Truck-Lite Model 15, 18 or 21 series or equal

Location - As required

Complies: Yes  No

**Lights and Reflectors:**

Must meet all federal and SAE regulations and comply with the Illinois Law and Vehicle Code in effect at the time of manufacture.

Complies: Yes  No

DOT approved reflective conspicuity tape shall run entire length of trailer.

Complies:  Yes  No

**Wiring:**

Wiring shall be complete 12 volt with sealed modular wiring harness. All connections shall be in a weatherproof junction box. Quick-disconnected splices, soldered and covered with shrink-wrap are not acceptable.

All lights, wiring, and junction boxes shall combine to form a sealed waterproof system similar to Truck-Lite's 50800 series or equal for commercial vehicles utilizing standard production wiring harnesses where practical.

Component:

|  |  |  |
| --- | --- | --- |
| Make: | |  |
| Model: |  | |

All lamp connections and all junction box post connections shall be treated with a corrosion inhibitor.

Complies: Yes  No

All wiring passing through metal shall be protected by formed rubber grommets.

Complies: Yes  No

**Note**: Use of garden or other styles of hose as grommeting is ***not*** acceptable.

All wiring not in conduit shall be secured utilizing nylon or coated clamps bolted to the frame at 18" minimum spacing.

Complies: Yes  No

|  |  |
| --- | --- |
| If NO, please explain: |  |
|  | |

**Truck Connection for Lighting and Electrical:**

Type – Heavy all-weather cord with 7-way connector, utilizing round pins and sockets, SAE/ATA approved, plug portion installed on trailer with lead long enough to allow for turning movements of the trailer. The pin portion or socket is provided with the truck installation. (See diagram on last page).

Complies: Yes  No

**Paint/Finish:**

All parts normally painted shall be cleaned, prepped, painted or powder coated manufacturer’s standard color.

Complies: Yes  No

All under carriage not painted or powder coated shall be coated with an automotive type corrosion prohibitor.

Complies: Yes  No

|  |  |
| --- | --- |
| Describe Rustproofing: |  |
|  | |

**Additional Accessories:**

**The following optional equipment shall be quoted only when specifically called for in the “Bid”.**

**Additional ABS Axle Air Brake:**

Second axle shall be equipped with ABS axle air brakes with same brake requirement as other axle.

Complies: Yes  No

**Winch:**

The trailer shall be equipped with an electric 12 volt winch with automatic load-holding brake.

Size to be called for in bid.

Minimum 15,000lbs. capacity

Minimum 24,000lbs. capacity

Complies: Yes  No

Component:

|  |  |  |
| --- | --- | --- |
| Make: | |  |
| Model: |  | |

Power for winch shall be supplied utilizing a trailer mounted battery charged by tow vehicle. Battery should be installed in vented enclosure

Complies: Yes  No

Controls for the winch shall include minimum 12 ft. removable remote control switch.

Complies: Yes  No

The winch shall include a 4-roller fair lead.

Complies: Yes  No

The winch shall be located at the front center of the trailer deck headboard mounted on a pedestal to elevate the winch so the cable is above deck level when the deck is fully tilted. The mounting shall be designed and constructed to withstand the stress of loading equipment within the rated capacity of the winch.

Complies: Yes  No

The winch shall include a 4-roller fair lead.

Complies: Yes  No

The winch shall be equipped with minimum 100' of synthetic or wire rope rated above winch capacity. A pulley block with swivel hook including safety latch, rated for the capacity of the winch and cable furnished.

Complies: Yes  No

|  |  |
| --- | --- |
| Cable diameter: |  |
| Cable length: |  |
| Cable rating: |  |

**Landing Stand/Jack:**  **In “Lieu of” Single Stand**

Type – Dual, approximately 50,000 lbs. capacity, 2 speed, bolt on jacks.

Complies: Yes  No

Component:

|  |  |  |
| --- | --- | --- |
| Make: | |  |
| Model: |  | |
| Capacity: |  | |

**Bucket Carrier/Platform:**

This option shall allow for clear deck space on the stationary portion of trailer. The platform shall be constructed to allow the transport of an additional bucket. The platform shall consist of a tubular frame, open grate flooring with supports, headboard with side rails, and a minimum of four (4) tie down rings. Approximate dimensions 48”L x 102”W x 36”H. All metal parts and pieces to be painted/coated the same color and process as the trailer

Complies: Yes  No

The platform shall be constructed to allow removal from the trailer.

Complies: Yes  No

***Note:*** The awarded vendor shall discuss dimensions and provide rendering of proposed platform to the District(s) before fabricating.

**Manuals:**

One copy of “Service or Shop” manual shall be provided to each delivery location.

Complies: Yes  No

Two (2) copies of all operators’ manuals, parts lists, and warranty information shall be provided at time of delivery to each district receiving one or more units.

Complies: Yes  No

***Note:*** The manuals, parts lists, and service or shop manuals listed above may be furnished on CD/DVD or Flash drive in lieu of paper.

**Requirements Covering Items Detailed Above:**

The trailer shall be furnished complete with all safety components that are required by the current Federal Safety Standards for the size trailer proposed.

Complies: Yes  No

All equipment cataloged as standard or safety related shall be furnished and in place and shall be included in the purchase price of the unit. Any parts, tools, and/or accessories not specifically called for but required for proper operation shall be provided.

Complies: Yes  No

The component parts of the unit shall be of proper size and design to safely withstand maximum stresses imposed by a capacity load, and the manufacturers rated loads for chains and bearings shall not be exceeded when the unit is loaded with such loads.

Complies: Yes  No

Standard tool kits shall be supplied if required.

Complies: Yes  No   Not required

Full coverage warranty for a minimum **12 months** shall be provided. Bidder shall attach copy of warranty with bid.

|  |  |
| --- | --- |
| Describe warranty: |  |

Since the continuous operation of this equipment is of the utmost importance and sometimes of an emergency nature, it is necessary that the successful bidder be in a position to render prompt parts and service. Review of the bidder's ability to provide prompt parts and service within the State of Illinois will be considered.

|  |  |
| --- | --- |
| List sources for parts and service : |  |
|  | |
|  | |

The vendor or manufacturer of the unit which is considered for award shall, at the request of the State of Illinois, demonstrate this equipment within the receiving District in the State of Illinois in the presence of authorized state personnel to prove out any features which may be in question.

Complies: Yes  No

**Delivery:**

This equipment is to be delivered in first-class operating condition with acceptance subject to Department of Transportation inspection and approval.

Complies: Yes  No

The trailer shall be delivered oiled, greased, serviced and ready for operation.

Complies: Yes  No

**Bid Package:**

If not quoting in BidBuy, bidders will need to send two copies of each of the following with their bid response.

a) Specification Questionnaire

b) Descriptive Literature



***Note:*** Navistar uses a Dark Green Wire for their ABS pin instead of the blue shown.